**Work Processes and Approximate Hours**

The work processes to be learned and the minimum hours required for each are:

a.  Drill Press & Tools  
900 hours

b.  Lathe  
720 hours

c.  Mill  
900 hours

d.  Layout Work  
480 hours

e.  Assembly  
480 hours

f.  General Machine Repair  
1,680 hours

g.  Grinding  
480 hours

h.  Heat Treating  
360 hours

i.  CNC (Site Specific)  
2,000 hours

**TOTAL**  
8,000 hours